— Instruction Manual ——

VB25TF

Volleyball Anchor for Thin Floor Applications



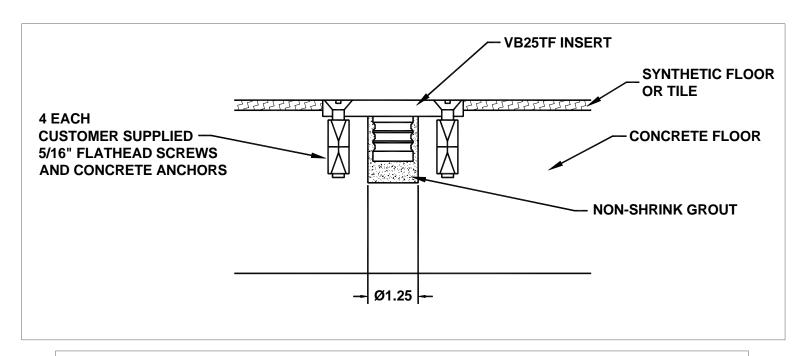
! WARNING!

Tensioning of volleyball systems places significant stress on floor anchors. Attachment to the wood only can cause significant damage to the floor.

- ♦ Inspect all contents prior to installation. Report any missing parts to dealer immediately.
- Read all instructions before proceeding.

CONCRETE SUB FLOOR WITH DIRECTLY APPLIED TILE OR SYNTHETIC PLAYING SURFACE

- 1. Core drill a 1-1/4" diameter hole approximately 2" deep from the finished floor at the desired location of the VB25TF Insert.
- 2. Prepare a recess in the floor 3-1/2" in diameter, 3/8" deep centered on the core drilled hole to fit the insert flush with the playing surface.
- 3. Place the insert in the hole and mark the fastener hole locations, remove the insert and drill for the selected 5/16" concrete anchors.
- 4. Install insert into the floor using a non-shrink grout in the core drilled hole and the 5/16" flathead screws and anchors and let cure before use.



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WOOD FLOATING FLOOR

- 1. Drill a 1-1/4" diameter hole through the wood floor and into the concrete approximately 2" deep from the playing surface at the desired location of the VB25TF Insert.
- 2. Carefully rout wood floor 3-1/2" in diameter, 3/8" deep centered around the drilled hole to fit the insert flush with the playing surface.
- 3. Place the insert in the hole and mark the fastener hole locations. Remove the insert drill a hole through the wood floor that allows for the drilling of the proper size holes in the concrete for the customer supplied concrete anchors.
- 4. Place the VB25TF insert into the floor using a non-shrink grout in the drilled hole and the 5/16" flat head screws and anchors and let cure before use.

